



Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	--
without burrs acc. WN 11310	X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	--
oil-free / free of grease	X
oiled	--
oiling permissible	--
Indicate the required condition at time of delivery with an X.	

First angle projection	Index	02	CO to Prod. 150x170 cutout added	T130932		
General tolerance (GT) in mm	PPAP-Level 1 / WN 50020	Material: S355J2+N		Weight: in kg		
Size range	Inspection dim. () Aux.dim. ()	Blank no:		Scale		
> 30	> 30			1:5		
30 - 120	30 - 120			1:1		
120 - 400	120 - 400			1		
400 - 1000	400 - 1000			of: 1		
GT coarse	Date	Name		Title		
L 1 2 3 4	15.10.2019	G.Selbst		plate		
1 1 2 4 6	17.10.2019	K.Presser		Aftertreatment Box Base		
Lengths (L) and angle (L) = ±GT	Aut'd	C.Greenen				
Tolerance Symbols ISO 1101	M.check	L.Hobol				
roundness = 1/2e-Tol.						
straightness/flatness = GT						
concentricity/run out = GT						
symmetry = GT						
parallelism = GT						
position = GT						
Languages:	Confidential document					
EN	Refer to protection notice ISO 16016					
	Repl.					
	Orig.					

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